



# DUCOAT 65

(BITUMEN EMULSION PROTECTIVE COATING)



## DESCRIPTION

**DUCOAT 65** is thick emulsified bitumen protective coating manufactured from high quality bitumen for superior performance. The special high-quality product gives excellent adhesion to concrete and metal surfaces and forms a robust protective coating upon drying.

## FEATURES AND BENEFITS

- Excellent liquid applied protective coating
- Forms a tough and resilient film upon drying
- Resistant to dilute chemicals
- Excellent adhesion to substrate
- Easy application on vertical surfaces
- Solvent free, no-fire hazard
- Water based, no health hazard
- Non-flammable, non-explosive
- Excellent adhesion on damp and dry surfaces

## SPECIFICATION AND COMPLIANCE

**DUCOAT 65** is tested as per ASTM D 2939 and other relevant International Standards.

## MAIN USES

**DUCOAT 65** is used as:

- Damp proofing and protective coating for most building construction materials such as concrete, asphalt, cement and modified bitumen sheet membranes
- Protective layer for concrete foundations, vertical walls and columns as well as to prevent corrosion on pipes and other various types of surfaces

## QUALITY ASSURANCE AND WARRANTY

Duproof is ISO 9001 Quality Assured Company and DUCOAT 65 carries a material warranty against any manufacturing defects.



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ISS 1/4/17, REV 0

## METHOD OF APPLICATION

### Substrate Preparation

1. All substrate must be clean, free from dirt, dust, soil, grease, oil and other loose particles. Substrates that are very dry should be applied with a penetrative coating of **DUPRIME E**. If the concrete is very dry dampen first with water.
2. Stir the emulsion thoroughly if stored for a long time.

### Application System on Porous substrate (Concrete Structure)

1. Prime the surface with water based primer **DUPRIME E** and allow the primer to dry completely (6-8 hours).
2. Apply a minimum 2 coat by brush or spray equipment.
3. The second coat is applied when the first coat has completely dried.
4. Apply each coat at a right angle to the previous coat to achieve good coverage and uniformity.
5. A third coat is required for very porous substrate.
6. Drying time is 1-4 hours under normal conditions. Under damp and cold conditions, it is recommended to allow 6 hours between successive coats.

Emulsified Bitumen is recommended to be applied at temperatures above 5°C.

## PACKING AND STORAGE

**DUCOAT 65** is available in 20-liter pails and 200-liter drums, palletized and strapped. Store at temperature between 5°C and 50°C in a tightly sealed container. Shelf life is minimum of 1 year in a good storage protected from direct sunlight and frost.

## HEALTH AND SAFETY

There is no health hazards associated with **DUCOAT 65**, wash with copious amount of water if spilled on the skin.

## TECHNICAL DATA

PROPERTY	UNIT	RESULT	TEST METHOD
Solid Contents	%	65 ± 5	ASTM D 2939
Density	Kg/L	0.95 – 1.01	ASTM D 70
Appearance	-	Dark brown liquid forms into black, coating upon drying	In house
Heat Resistance	-	Cured film is non-flowing and non-sagging under service conditions	ASTM D 2939
Service temperature	°C	0 °C to +60 °C	In house
Chemical and water resistance	-	Resistant to water, salt, dilute acids and alkalis	ASTM D 2939
Flammability	-	Non-flammable	-
Coverage	m <sup>2</sup> /lit	2 to 4 m <sup>2</sup> /lit/Coat-Depending on the substrate	In house
Drying time	hrs	1.0 – 4.0	In house
pH	-	10 - 12	In house

Tolerance based on testing standard

Tolerances on nominal values shown are as per UEAtc directives for polymer modified bitumen membranes. These data are correct at the time of printing but may be changed without any prior notice subject to clients requirements availability of raw materials or other conditions. This data sheet supersedes all previous publications pertaining to this product. All reasonable care has been taken in preparing this document, which to the best of our knowledge is accurate and true. Recommendations and suggestions are made in good faith and should only be considered for general guidance. No liability is assumed or taken by us in relation to the application, as usage conditions and any labour involved are beyond our control.